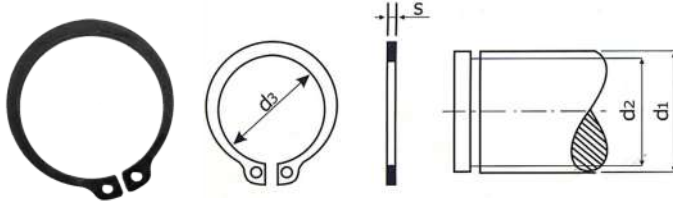


DIN 471 - Mil Segmanı

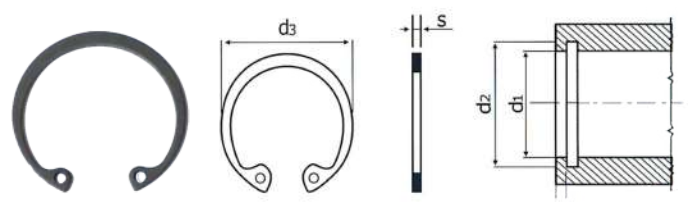
Malzeme: Yay çeliği



d1	d3	s	d2	d1	d3	s	d2
4	3.7	0.40	3.8	67	62.5	2.5	64.0
5	4.7	0.60	4.8	68	63.5	2.5	65.0
6	5.6	0.70	5.7	70	65.5	2.5	67.0
7	6.5	0.80	6.7	72	67.5	2.5	69.0
8	7.4	0.80	7.6	75	70.5	2.5	72.0
9	8.4	1.0	8.6	80	74.5	2.5	76.5
10	9.3	1.0	9.6	82	76.5	2.5	78.5
11	10.2	1.0	10.5	85	79.5	3.0	81.5
12	11.0	1.0	11.5	90	84.5	3.0	86.5
13	11.9	1.0	12.4	92	86.5	3.0	88.5
14	12.9	1.0	13.4	95	89.5	3.0	91.5
15	13.8	1.0	14.3	100	94.5	3.0	96.5
16	14.7	1.0	15.2	102	95.0	4.0	98.0
17	15.7	1.0	16.2	105	98.0	4.0	101.0
18	16.5	1.20	17.0	108	100.0	4.0	104.0
19	17.5	1.20	18.0	110	103.0	4.0	106.0
20	18.5	1.20	19.0	115	108.0	4.0	111.0
21	19.5	1.20	20.0	120	113.0	4.0	116.0
22	20.5	1.20	21.0	125	118.0	4.0	121.0
23	21.5	1.20	22.0	130	123.0	4.0	126.0
24	22.2	1.20	22.9	135	128.0	4.0	131.0
25	23.2	1.20	23.9	140	133.0	4.0	136.0
26	24.2	1.20	24.9	145	138.0	4.0	141.0
27	24.9	1.20	25.6	150	142.0	4.0	145.0
28	25.9	1.50	26.6	155	146.0	4.0	150.0
29	26.9	1.50	27.6	160	151.0	4.0	155.0
30	27.9	1.50	28.6	165	155.5	4.0	160.0
31	28.6	1.50	29.3	170	160.5	4.0	165.0
32	29.6	1.50	30.3	180	170.5	4.0	175.0
33	30.5	1.50	31.3	190	180.5	4.0	185.0
34	31.5	1.50	32.3	200	190.5	4.0	195.0
35	32.2	1.50	33.0	210	198.0	5.0	204.0
36	33.4	1.75	34.0	215	203.0	5.0	209.0
37	34.2	1.75	35.0	220	208.0	5.0	214.0
38	35.2	1.75	36.0	225	213.0	5.0	219.0
39	36.0	1.75	37.0	230	218.0	5.0	224.0
40	36.5	1.75	37.5	235	223.0	5.0	229.0
41	37.5	1.75	38.5	240	228.0	5.0	234.0
42	38.5	1.75	39.5	245	233.0	5.0	239.0
44	40.5	1.75	41.5	250	238.0	5.0	244.0
45	41.5	1.75	42.5	255	240.0	5.0	247.0
46	42.5	1.75	43.5	260	245.0	5.0	252.0
47	43.5	1.75	44.5	265	250.0	5.0	257.0
48	44.5	1.75	45.5	270	255.0	5.0	262.0
50	45.8	2.0	47.0	275	260.0	5.0	267.0
52	47.8	2.0	49.0	280	265.0	5.0	272.0
54	49.8	2.0	51.0	285	270.0	5.0	277.0
55	50.8	2.0	52.0	290	275.0	5.0	282.0
56	51.8	2.0	53.0	295	280.0	5.0	287.0
57	52.8	2.0	54.0	300	285.0	5.0	292.0
58	53.8	2.0	55.0	310	293.0	6.0	300.0
60	55.8	2.0	57.0	320	303.0	6.0	310.0
62	57.8	2.0	59.0	330	313.0	6.0	320.0
63	58.8	2.0	60.0	340	323.0	6.0	330.0
65	60.8	2.50	62.0	350	333.0	6.0	340.0

DIN 472 - Delik Segmanı

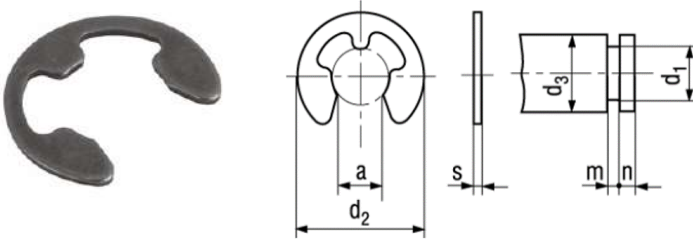
Malzeme: Yay çeliği



d1	d3	s	d2	d1	d3	s	d2
8	8.7	0.80	8.4	75	79.5	2.5	78.0
9	9.8	0.80	9.4	80	85.5	2.5	83.5
10	10.8	1.00	10.4	82	87.5	2.5	85.5
11	11.8	1.00	11.4	85	90.5	3.0	88.5
12	13.0	1.00	12.5	90	95.5	3.0	93.5
13	14.1	1.00	13.6	92	97.5	3.0	95.5
14	15.1	1.00	14.6	95	100.5	3.0	98.5
15	16.2	1.00	15.7	100	105.5	3.0	103.5
16	17.3	1.00	16.8	102	108.0	4.0	106.0
17	18.3	1.00	17.8	105	112.0	4.0	109.0
18	19.5	1.00	19.0	108	115.0	4.0	111.0
19	20.5	1.00	20.0	110	117.0	4.0	114.0
20	21.5	1.00	21.0	115	122.0	4.0	119.0
21	22.5	1.00	22.0	120	127.0	4.0	124.0
22	23.5	1.00	23.0	125	132.0	4.0	129.0
23	24.6	1.20	24.1	130	137.0	4.0	134.0
24	25.9	1.20	25.2	135	142.0	4.0	139.0
25	26.9	1.20	26.2	140	147.0	4.0	144.0
26	27.9	1.20	27.2	145	152.0	4.0	149.0
27	29.1	1.20	28.4	150	158.0	4.0	155.0
28	30.1	1.20	29.4	155	164.0	4.0	160.0
29	31.1	1.20	30.4	160	169.0	4.0	165.0
30	32.1	1.20	31.4	165	174.5	4.0	170.0
31	33.4	1.20	32.7	170	179.5	4.0	175.0
32	34.4	1.20	33.7	175	184.5	4.0	180.0
33	35.5	1.20	34.7	180	189.5	4.0	185.0
34	36.5	1.50	35.7	190	199.5	4.0	195.0
35	37.8	1.50	37.0	200	209.5	4.0	205.0
36	38.8	1.50	38.0	210	222.0	5.0	214.0
37	39.8	1.50	39.0	215	227.0	5.0	221.0
38	40.8	1.50	40.0	220	232.0	5.0	224.0
39	42.0	1.50	41.0	225	237.0	5.0	231.0
40	43.5	1.75	42.5	230	242.0	5.0	236.0
41	44.5	1.75	43.5	235	247.0	5.0	241.0
42	45.5	1.75	44.5	240	252.0	5.0	246.0
44	47.5	1.75	46.5	245	257.0	5.0	251.0
45	48.5	1.75	47.5	250	262.0	5.0	256.0
46	49.5	1.75	48.5	255	270.0	5.0	263.0
47	50.5	1.75	49.5	260	275.0	5.0	266.0
48	51.5	1.75	50.5	265	280.0	5.0	273.0
50	54.2	2.00	53.0	270	285.0	5.0	276.0
52	56.2	2.00	55.0	275	290.0	5.0	283.0
53	57.2	2.00	56.0	280	295.0	5.0	286.0
55	59.2	2.00	58.0	285	300.0	5.0	295.0
56	60.2	2.00	59.0	290	305.0	5.0	296.0
57	61.2	2.00	60.0	300	315.0	5.0	308.0
58	62.2	2.00	61.0	310	327.0	6.0	320.0
60	64.2	2.00	63.0	320	337.0	6.0	330.0
62	66.2	2.00	65.0	330	347.0	6.0	340.0
63	67.2	2.00	66.0	340	357.0	6.0	350.0
65	69.2	2.50	68.0	350	367.0	6.0	360.0
67	71.5	2.50	70.0	360	377.0	6.0	370.0
68	72.5	2.50	71.0	370	387.0	6.0	380.0
70	74.5	2.50	73.0	380	397.0	6.0	390.0
72	76.5	2.50	75.0	400	417.0	6.0	410.0

DIN 6799 - AY Segman

Malzeme: Yay çeliği



d2	d1	d3	s	a	m	n	d3
0,8	1-1,4	2,25	0,2	0,58	0,24	0,4	2,25
1,2	1,4-2	3,25	0,3	1,01	0,34	0,6	3,25
1,5	2-2,5	4,25	0,4	1,28	0,44	0,8	4,25
1,9	2,5-3	4,80	0,5	1,61	0,54	1,0	4,80
2,3	3-4	6,30	0,6	1,94	0,64	1,0	6,30
3,2	4-5	7,30	0,6	2,70	0,64	1,0	7,30
4,0	5-7	9,30	0,7	3,34	0,74	1,2	9,30
5,0	6-8	11,30	0,7	4,11	0,74	1,2	11,30
6,0	7-9	12,30	0,7	5,26	0,74	1,2	12,30
7,0	8-11	14,30	0,9	5,84	0,94	1,5	14,30
8,0	9-12	16,30	1,0	6,52	1,05	1,8	16,30
9,0	10-14	18,80	1,1	7,63	1,15	2,0	18,80
10,0	11-15	20,40	1,2	8,32	1,25	2,0	20,40
12	13-18	23,4	1,30	10,45	1,35	2,5	23,4
15	16-24	29,4	1,50	12,61	1,55	3,0	29,4
19	20-31	37,6	1,75	15,92	1,80	3,5	37,6
24	25-38	44,6	2,00	21,88	2,05	4,0	44,6
30	32-42	52,6	2,50	25,80	2,55	4,5	52,6

